

What is claimed is:

1. A liquid crystal display device comprising:  
a laminated protection panel composed of a  $\lambda/4$ -plate, a  
polarizing plate and a transparent protection plate;  
5 a liquid crystal display; and  
a phase retarder;  
wherein the laminated protection panel is disposed to  
a top surface of the liquid crystal display with a distance,  
the phase retarder is disposed between the laminated protection  
10 panel and the liquid crystal display, and the sum( $\alpha_A + \alpha_B$ )  
of a wavelength dispersion( $\alpha_A$ ) of the  $\lambda/4$ -plate and a wavelength  
dispersion( $\alpha_B$ ) of the phase retarder is in the range of 1.11  
to 1.95.
2. The liquid crystal display device according to Claim  
15 1, wherein a direction of an orientation axis of the phase  
retarder is in the range of  $0 \pm 45$  degrees with respect to a  
direction of an orientation axis of the  $\lambda/4$ -plate which forms  
the laminated protection panel.
3. The liquid crystal display device according to Claim  
20 1, wherein a direction of an orientation axis of the phase  
retarder is in the range of  $95 \pm 45$  degrees with respect to  
a direction of an orientation axis of the  $\lambda/4$ -plate which forms  
the laminated protection panel.
4. The liquid crystal display device according to any  
25 one of Claims 1 to 3, wherein the transparent protection plate

is disposed to the liquid crystal display side within the laminated protection panel.

5. The liquid crystal display device according to any one of Claims 1 to 3, wherein the  $\lambda/4$ -plate is disposed to 5 the liquid crystal display side within the laminated protection panel.

6. The liquid crystal display device according to any one of Claims 1 to 3, wherein an upper polarizing plate does not exist in the liquid crystal display.

10 7. The liquid crystal display device according to any one of Claims 1 to 3, wherein the transparent protection plate is a touch panel.

15 8. The liquid crystal display device according to any one of Claims 1 to 3, wherein the laminated protection panel has a hard coat layer at the outer-most surface of the laminated protection panel.

20 9. The liquid crystal display device according to any one of Claims 1 to 3, wherein the laminated protection panel has an anti-reflection layer at the outer-most surface of the laminated protection panel.